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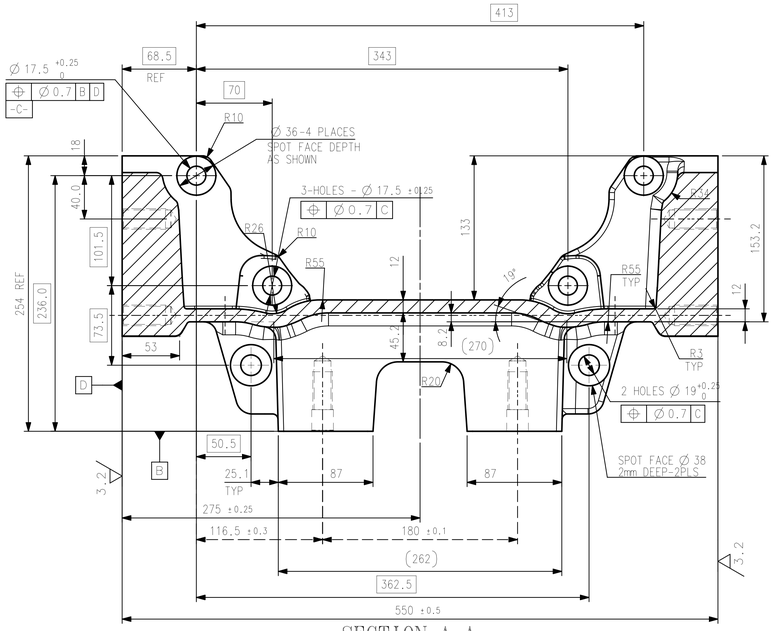
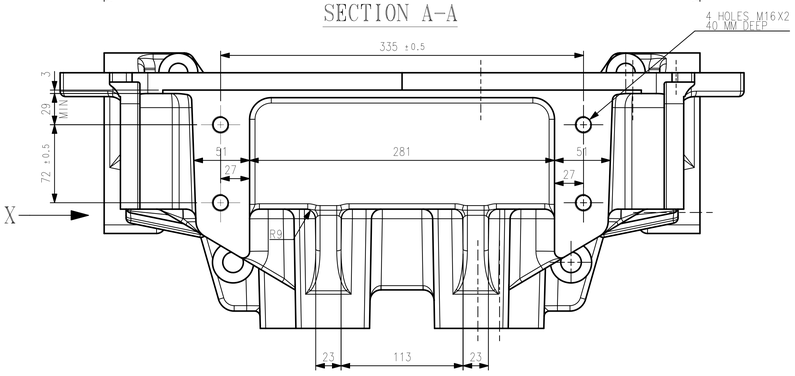
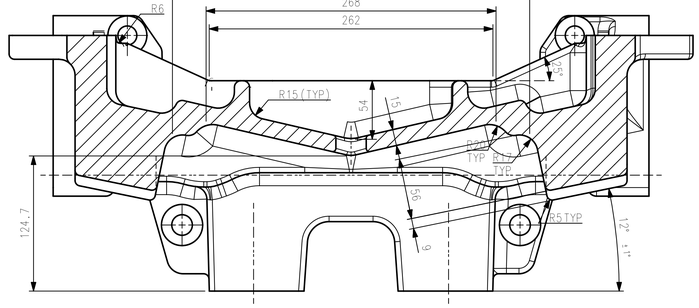


SECTION A-A





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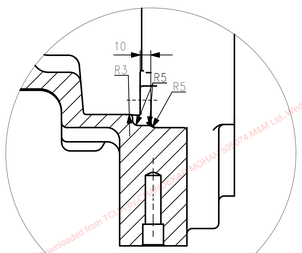
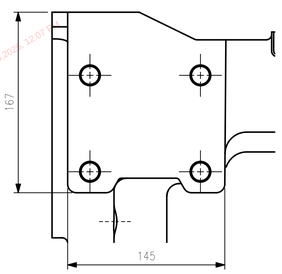
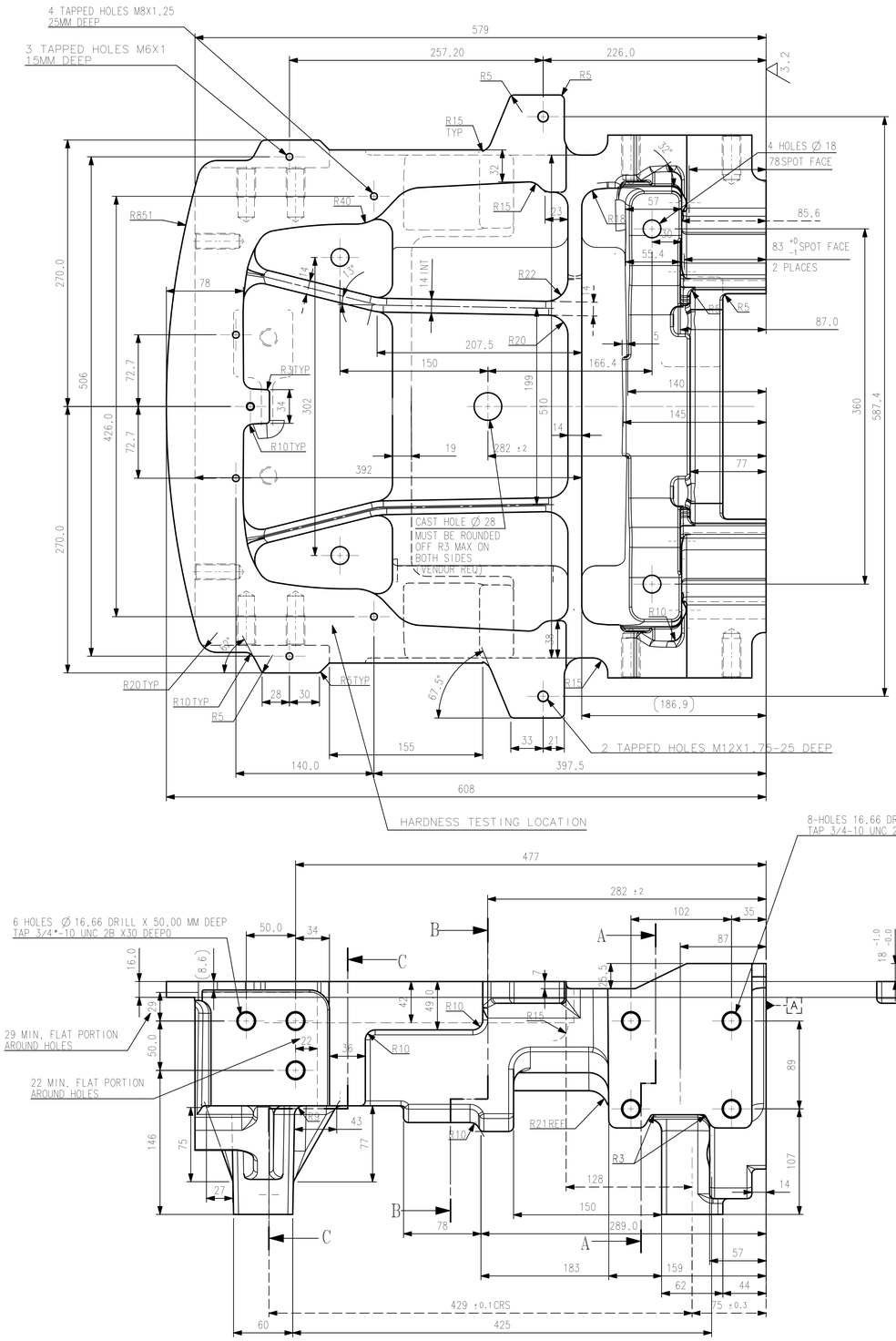
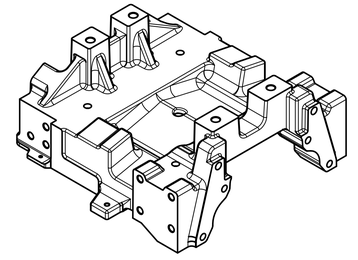


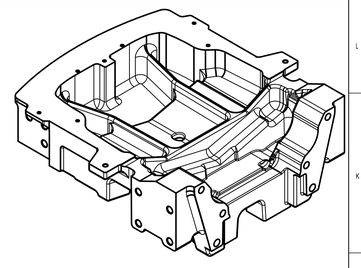
SECTION D-D

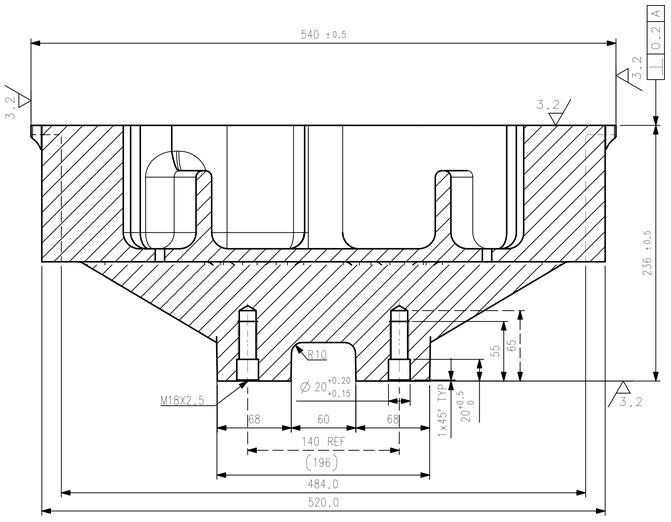


VIEW FROM X

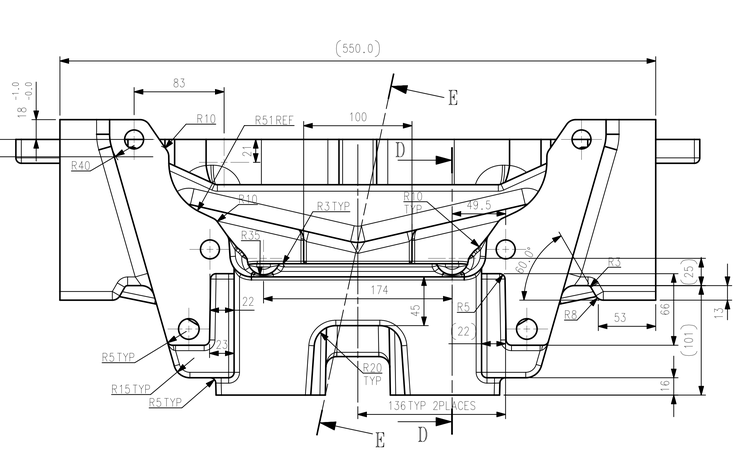


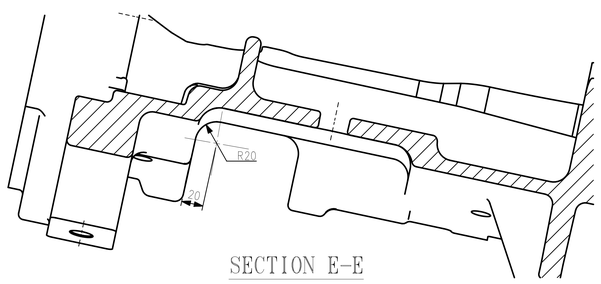






SECTION C-C





SECTION E-E

NOTES:-
1.CASTING SHOULD BE FREE FROM BLOW HOLES,POROSITY,COLD SHUT,SCABS & CRACKS.
2.UNLESS OTHERWISE SPECIFIED
  CASTING TOLERANCES AS PER M&M STANDARD T 04 106.
  CASTING TOLERANCE GRADE CT9
  CASTING RADII 6MM
  CASTING DRAFT ANGLE 2°
  CORNER RADIUS 2MM
3.LOCATION,CLAMPING,RESTING & ORIENTATION POINTS TO BE CLEAN,SMOOTH & CAST FLAT
4.CASTING SHOULD BE SHOT BLASTED
5.PRIMING AS PER M & M STD. FE G 00 0846
6.WALL THICKNESS NEAR DRAIN HOLE SHOULD BE 12 MM AND ALL THE SURFACE IN EACH COMPARTMENT SHOULD TAPER TOWARDS DRAIN HOLE
7.CASTING TO COMPLY WITH M&M ACCEPTANCE STANDARD T 04 1033
8.HARDNESS :BHN 180-230

ER/ECN NO	C/L	LOC	REVISIONS	DSR	CKR	APR	DATE
--	AD	--	1. REDRAWN AS PER ACTUAL PART	AR	NVC	NVC	14-09-22

UNSPECIFIED TOLERANCES AS PER ISO-2768-1 1989 (DIMENSION)

		0.5	3	6	30	120	400	1000	2000
LINEAR IN mm.	OVER								
	UPTO	3	6	30	120	400	1000	2000	4000
f	FINE (X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	+
m	MEDIUM (X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	COARSE (X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	VERY COARSE (X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8

		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
ANGULAR IN deg.	OVER	-	10	50	120	400
	UPTO	10	50	120	400	-
f	FINE (X.XXX)	+1°	+0°30'	+0°20'	+0°10'	+0°10'
m	MEDIUM (X.XX)	+1°	+0°30'	+0°30'	+0°15'	+0°10'
c	COARSE (X.X)	+1°30'	+1°	+0°30'	+0°15'	+0°10'
v	VERY COARSE (X)	+3°	+2°	+1°	+0°30'	+0°20'

SURFACE FINISH SYMBOLS:ISO-1302
WELDING SYMBOLS:IS813
REMOVE ALL SHARP CORNERS & BURRS

DO NOT SCALE ALL DIMENSIONS ARE IN mm

MAHINDRA & MAHINDRA LTD.
FARM DIVISION, INDIA

	NAME	DATE
<SC> COUNT :	0	
<CC> COUNT :	0	
WEIGHT(kg) :	141.86	
S/F AREA(cm²):	14151	
MATERIAL	FG 260 IS 210	

PROJECT CODE :		
ER NUMBER:		
DESCRIPTION :	SUPPORT FRONT AXLE 4WD (8000)	
PART NUMBER	E007603288C1	CL: AD
DSNR	AR	13-03-2018
CHKR	NVC	13-03-2018
APPR	NVC	13-03-2018

REF PART NO:
DWG.SIZE : A0
SCALE : 1:1
SHEET: 1 OF 1

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.
CHECK DRAWING WITH LATEST CHANGE No
DO NOT CHANGE MANUALLY
COMPUTER GENERATED DRAWING